

▼ 2.2/02

Lidded drums conical with folded base

Conical lidded drum in stainless steel
Base and lid deep-drawn, body rounded and expanded, edging calibrated, bead spreaded, body seam lap-welded, smoothed and outside brushed, base sealed and folded, seal jointless and vulcanized, clamping ring with hand lever.



▼ 7.5 Clamping ring

- airtight closing
- sealable
- exchangeable

▼ 7.8 Seal

- exchangeable

▼ 7.4 Lid

- formed seal surface
- exchangeable

▼ 7.1 Body

- conical
- with stacking bead

▼ 7.3 Base

- flat

▼ 7.8 Accessories

- handles
- marking



Lidded drums conical with folded base

2.2/02 ▼



Material :

Base, body and clamping ring made of stainless steel AISI 304, Lid made of stainless steel AISI 321

Seal made of silicone

Surface :

Inside rolled steel IIIc, outside brushed

	H	D	d	s1	s2	s3	a	b	c	G	V	ART. NR.	ND	L*
	325	401	337	0,8	0,8	0,8	105	35	60	4.5	30	0102465	375	
	525	401	337	0,8	0,8	0,8	105	35	60	6.0	50	0102466	375	
	725	401	337	0,8	0,8	0,8	105	35	60	7.5	70	0102467	375	
	730	481	405	1,0	1,0	1,0	130	55	60	11.6	100	0102468	450	
	695	528	450	1,0	1,0	1,0	130	40	75	12.7	120	0102469	500	
	813	586	500	1,0	1,0	1,0	130	55	60	16.0	170	0102470	560	
	949	586	500	1,0	1,0	1,0	130	55	60	17.8	200	0102471	560	

H = drum height, D = outside diameter, d = base diameter, s1 = body sheet thickness, s2 = base sheet thickness, s3 = lid sheet thickness, a = stacking height, b = bead distance, c = bead height, G = weight in kg, V = volume in litres, ND = nominal diameter, L● = available from stock, L○ = to be preferred